

HOW TO CUT DOWN, RE-CHAMFER & ATTACH LOOSE RAISED CENTRES

Measure the width of the trimmed panel cavity

Methods 1-3

Deduct 90mm and cut the loose raised centre to width.
Sand the cut edge smooth and re-instate the 15° chamfer

Glue, tape, and if necessary pin, the modified raised centre(s) centrally in the cavity allowing a 45mm gap all round - use cardboard spacers to assist with alignment and support

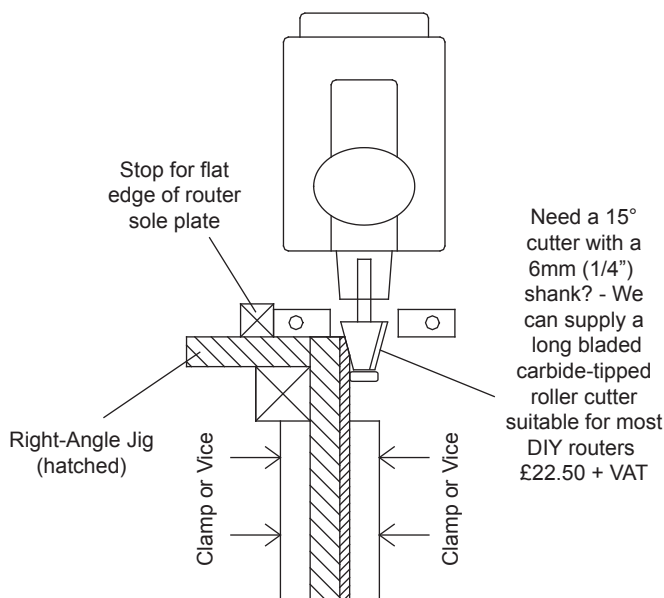
Method 4

Deduct 103mm and cut the loose center to width having first *carefully* cut off and retained the 13mm chamfer . Attach the cut center(s) as above allowing a 58mm gap next to the cut edge. Re-attach the retained chamfer. Fill & sand join prior to painting

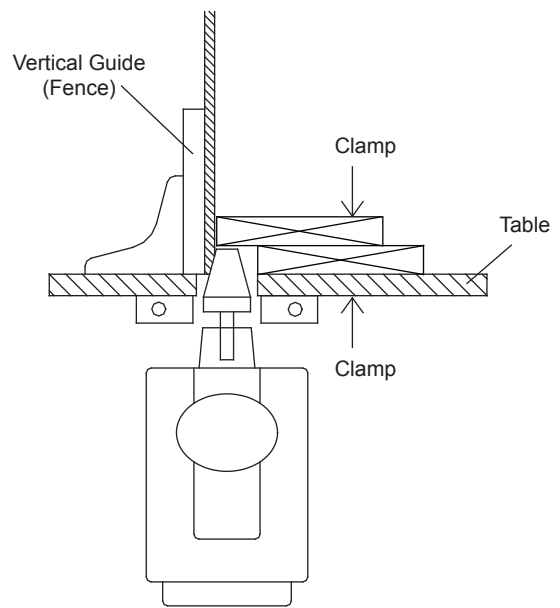
If reducing the height follow a similar procedure

***IMPORTANT *** Always follow the machine manufacturers safety instructions using guides and guards as specified. NEVER pass your hand over an exposed cutter or saw blade. If no suitable guard is available make one by joining two pieces of board together and clamping them securely to the table or bench as shown

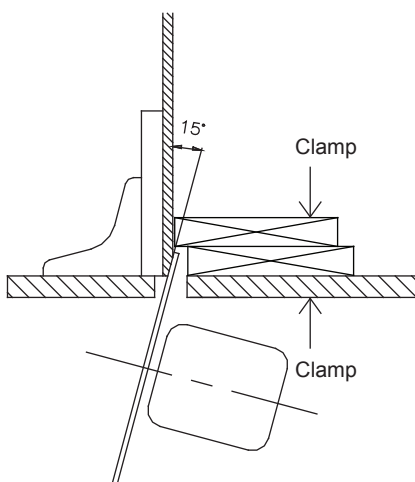
1. HAND ROUTER + 15° CUTTER



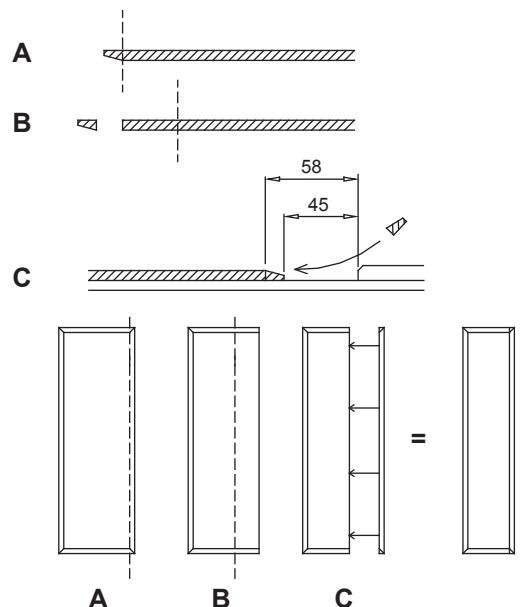
2. ROUTING TABLE + 15° CUTTER



3. SAW BENCH - BLADE ANGLED AT 15°



4. OCCASIONAL PANELS ONLY



A. Cut off 13mm chamfer strip from behind and retain
B. Reduce centre to its finished width less 13mm
C. Attach reduced centre and chamfer strip to the trimmed wall panel to finish with a 45mm gap all round